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A SOBERING TRIP THROUGH THE FEDERAL BUREAUCRACY By JIM ANDERSON WASHINGTON

By chance, Martin Miller discovered in 1981 that there was a big mistake in government publications about who legally owns the West Bank, occupied by Israel since the 1967 Arab-Israeli war.

The discovery led him on a four-year odyssey through the snail-like workings of the federal bureacracy that left Miller a lot more cynical about the government he once worked for.

Miller, a retired Treasury Department employee, found U.S. publications gave ownership of the 2,200-square-mile area to Jordan.

But Jordan's 1950 annexation of the West Bank is not recognized by any government except Britain and Pakistan, and in 1974 even Jordan gave up its

The United States considers the area occupied territory, with ownership to be determined by negotiation, but the area still is shown on U.S. maps to be an

Miller, filled with confidence in the essential goodness of the U.S. government, pointed out the cartographic mistake in a polite letter. The State Departmet geographer responded, saying the department would tell all government publications that the West Bank is not under the sovereignty of any Middle East country — including Jordan.

In 1983, the State Department announced that the mistaken map would be changed in the next edition of the ''World Factbook,'' which is published by the CIA under the policy direction of the State Department.

The map was corrected, but the accompanying text was still wrong, giving back to Jordan what the map took away.

The matter was brought up at the State Department press briefing and spokesman John Hughes, whose office is in charge of the subject, promised something would be done.

Nothing was.

Miller then called in one of his big IOUs, a casual friendship with George Shultz. Miller saw Shultz in April 1984 and explained his story. The secretary of state promised quick action.

Another year passed. Miller, carrying a briefcase full of letters, maps, books and promises, went from the CIA to Capitol Hill and back to the State Department.

At the CIA, spokeswoman Patti Volz told him the agency has no intention of 'revising, replacing or changing maps of Jordan published by the U.S. government at this point in time.'

Miller wondered aloud if the rest of CIA intelligence is as accurate as its maps of the Middle East.

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